

Date: Friday, 6/1/2007 1:02:45 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: GASKET	
Job Number	: 32744				
Estimate Number	: 12794				
P.O. Number	: N/A		Part Number	: D356613	
This Issue	: 6/1/2007	S.O. No. : N/A	Drawing Number	: D3566 REV A	
Prsh Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: A	
Previous Run	: 32660		Material	: N/A	
Written By			Due Date	: 6/8/2007	
Checked & Approved By			Qty:	201	Um: Each
Comment	: Est Rev:A		New Issue	07-03-08 ec	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MNE060S063	NEOPRENE SHEET 0.063
		 Comment: Qty.: 0.2048 sf(s)/Unit Total : 41.1548 sf(s) NEOPRENE SHEET 0.063 ml 070602 201
2.0	WATER JET	FLOW WATER JET
		 Comment: FLOW WATER JET 1-Cut as per Dwg D3566 Dwg Rev: B Prog Rev: B ml 07 06 03 201
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		 ml 07 06 03 201 Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK
		 Comment: SECOND CHECK SA 07-06-04 201
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: Eps07/06/04 201

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

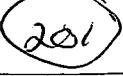
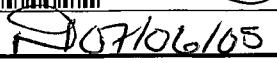
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/14/05  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: GASKET
Job Number: 32744		Part Number: D356613
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
6.0	QC21 	FINAL INSPECTION/W/O RELEASE  
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

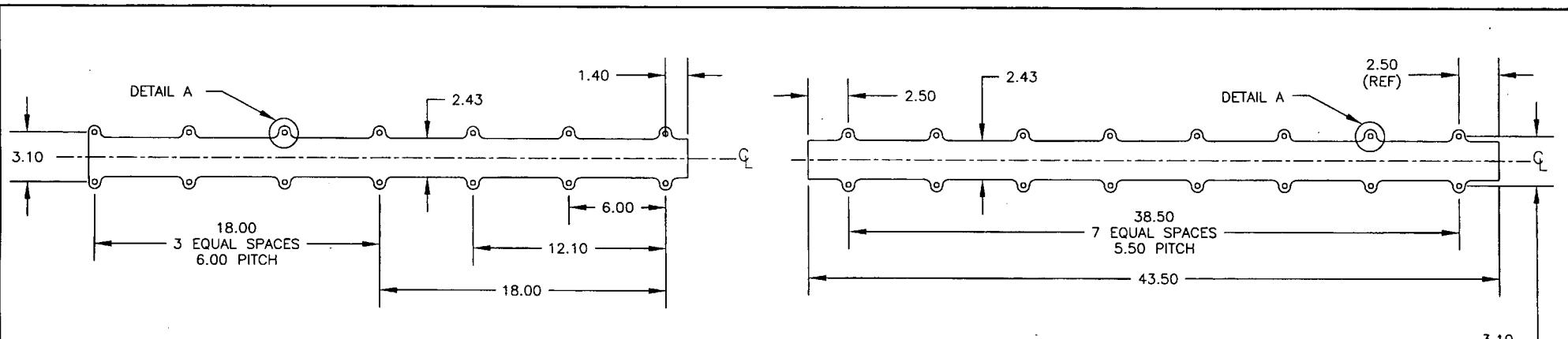
DART AEROSPACE LTD	Work Order:	32744
Description: Gasket	Part Number:	D3566-13
Inspection Dwg: D3566	Rev: A	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

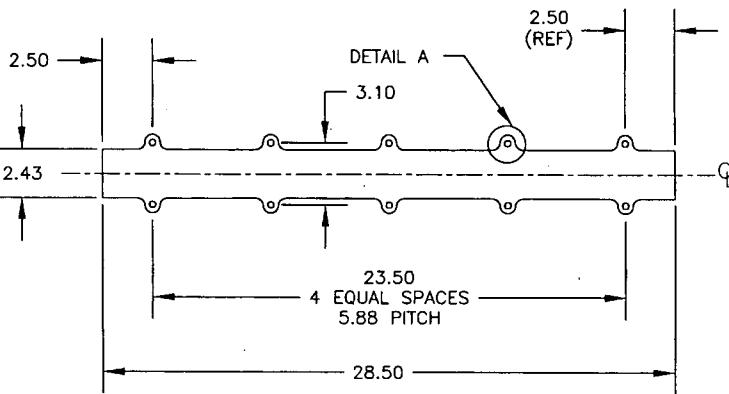
Measured by:	<u>MLW</u>	Audited by:	<u>SA</u>	Prototype Approval:	N/A
Date:	07.06.03	Date:	01.06.04	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.04.20	New Issue	KJ/JLM	<i>[Signature]</i>

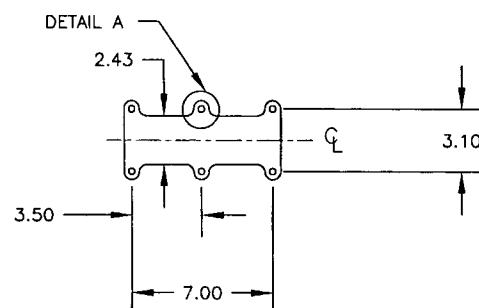


**D3566-1 GASKET**

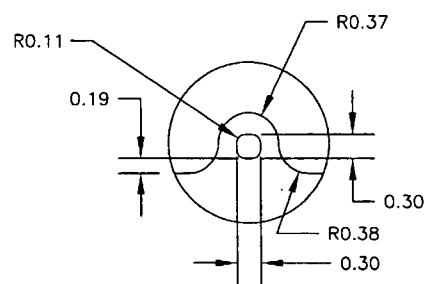
**D3566-5 GASKET**



**D3566-7 GASKET**



**D3566-13 GASKET**



**DETAIL A**  
SCALE 1:2

**D3566-1/-3/-5/-7/-13 GASKET**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSL 025 UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRICAL ABOUT CENTERLINE

NO. 32744  
WORK ORDER  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
RETURN TO  
ENGINEERING  
CONTROLLED COPY  
SHOP COPY  
RETURN TO  
AMENDMENT  
NO. 32744

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DART AEROSPACE LTD.

A	06.12.18	NEW ISSUE
DESIGN	DRAWN BY	
P4	P4	<b>DART</b>
CHECKED	APPROVED	DRAWING NO.
		D3566
DATE		REV. A
06.12.18		SHEET 1 OF 1
		SCALE
		1:8
		TITLE
		GASKET

RELEASED  
07.02.28